



PRODUCT DESCRIPTION

CORAFLO ADS field-applied spray coatings are second-generation thermosetting fluoropolymer coatings designed to provide a high quality appearance as a field refinish system for properly prepared aluminum building components and other related surfaces. In addition to meeting the AAMA 2605 weatherability and chemical resistance standards set by architectural PVDF finishes, CORAFLO ADS coatings are also available in a palette of rich, vivid colors and a full range of glosses from satin to high luster. CORAFLO ADS coatings offer excellent adhesion to a wide range of properly treated metal substrates, non-metal substrates and previously painted surfaces providing ambient cure characteristics of an acrylic coating, with the durability of a fluoropolymer coating. These characteristics make them an ideal choice for high-profile architectural applications where long-term aesthetics are desired.

SYSTEM OVERVIEW

CORAFLO ADS field-applied spray coatings are minimum two-coat systems composed of a universal primer and a fluoropolymer topcoat. The coatings are designed for use over properly cleaned and pretreated aluminum, clad steel, concrete, glass, or plastic substrates. CORAFLO ADS field-applied spray coatings cure chemically into a durable, inert

fluoropolymer system to attain bright, vivid colors including metallics, and a wide range of gloss levels (20 - 80%). CORAFLO ADS coatings offer a brilliant, low-maintenance finish that is resistant to marring and abrasion while providing excellent gloss and color retention.

COMMERCIAL USES

CORAFLO ADS coatings have been formulated to provide exceptional visual appeal in a wide range of architectural and other applications. CORAFLO ADS coatings are available in a full palette of rich, vivid colors plus metallics, blacks, and whites. Based upon durability-proven fluoropolymer chemistry, CORAFLO ADS coatings provide exceptional color

retention and hiding power, plus gloss levels from satins to high luster. Their versatility makes them an excellent choice for restoration applications, such as gas station buildings, pylons, canopies, building panels, roofs, doors, windows or sash extrusions, handrails, decks, signs, billboards, poles, stairs, exterior light fixtures, fences, and many others.

DURABILITY

CORAFLO ADS coatings are formulated to provide ultimate resistance to weathering and ultraviolet degradation. Their chemically inert composition makes them a good choice for use in industrial environments. CORAFLO ADS coatings are highly resistant to marring and abrasion, withstand airborne pollution

without staining or discoloring, and retain their excellent appearance over time. The coatings require little maintenance and can be easily cleaned with mild detergents. CORAFLO ADS coatings are ideal for touch-up, repair and restoration painting in the field.



CORAFLON ADS SPECIFICATIONS	
Dry Film Thickness ASTM D1400	Primer: consult PPG Building Restoration Technical Service 1.5- 2.0 mil topcoat
Gloss ASTM D523 @ 60°	<10-80
Pencil Hardness ASTM D3363	HB - H
Flexibility T-bend, ASTM D4145	3 T-bend; No pick-off 3 T-bend; No cracking ¹
Adhesion ASTM D3359 Reverse impact 1/16" crosshatch Wet Adhesion Boiling Water Adhesion	No adhesion loss No adhesion loss No adhesion loss
Abrasion — Falling Sand ASTM D968	50 liters min.
Detergent Resistance ASTM D2248 ASTM D3359	No adhesion loss No adhesion loss
Acid Resistance ASTM D1308 10% sulfuric acid — 24 hrs AAMA 2605 nitric acid vapor — 15 minutes 10% muriatic acid spot – 15 minutes	No discoloration. <5ΔE color change No discoloration
Salt Spray Resistance ASTM B117, 1000 hrs. (steel) ASTM B117, 4000 hrs. (aluminum)	1/8" max. average scribe creep. None or few #8 field blisters 1/8" max. average scribe creep. None or few #8 field blisters
Humidity Resistance ASTM D714, ASTM D2247, 1500 hrs. (steel) ASTM D714, ASTM D2247, 4000 hrs. (aluminum)	1/8" max. average scribe creep. None or few #8 field blisters 1/8" max. average scribe creep. None or few #8 field blisters
Exterior Exposure 10 yrs. @ 45°, south Florida ASTM D2244 ASTM D4214 ASTM B244 (Erosion)	Max. 5 fade Max. 8 chalk Less then 10% loss after exposure test
Compatibility with Commercial Sealants and Glazing Putties	Consult sealant manufacturer for recommendations

¹ Excluding spangle cracking

CORAFLON ADS WARRANTY INFORMATION

PPG offers a comprehensive warranty on CORAFLON ADS field-applied spray coatings. For complete warranty information and a copy of the CORAFLON ADS field-applied spray coatings warranty, please call PPG at **1-800-238-8596**.





PRODUCT DESCRIPTION

DURACRON thermoset acrylic coil coating systems offer outstanding performance in a wide range of residential and commercial applications. Their technology, proven over the past 40 years, provides exceptionally smooth finish, depth of image, and a surface that can be easily cleaned. DURACRON coil coatings can be used on aluminum, hot dip galvanized steel, Galfan[®], Galvalume[®], and Zinalume[®].*

SYSTEM OVERVIEW

DURACRON coil coatings combine good hardness with excellent resistance to chemical attack, dirt, and staining. Their exceptionally smooth finish provides a superior surface for silk screening, inking, and decal adhesion. DURACRON coil coatings are available in a wide range of

colors and metallics for application on aluminum and steel substrates. They offer outstanding flow and appearance, and their proven, coater-friendly application properties have made them a favorite with applicators and end-users alike.

COMMERCIAL USES

DURACRON coil coatings can be used on aluminum, hot dip galvanized steel, Galfan, Galvalume, and Zinalume. Their depth of image, combined with their chemical, stain, and dirt resistance make them an excellent choice for a range

of uses including truck trailer sheet, mobile home and RV stock, sign stock, awnings, canopies, and building products, as well as many other applications requiring good hardness and stain resistance.

DURABILITY

DURACRON thermoset acrylic coil coatings combine superior hardness with excellent chemical, dirt, and stain resistance, making them an excellent choice for a variety of interior and exterior applica-

tions. DURACRON coatings exhibit excellent cleanability. Surface contaminants may be easily removed from DURACRON finishes using mild solutions of conventional detergents.

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* Galfan is a registered trademark of ILZRO

Galvalume is a registered trademark of BIEC International, Inc.

Zinalume is a registered trademark of BlueScope Steel Limited. Steelscape, Inc. holds exclusive rights to the Zinalume trademark within the U.S.



DURACRON SPECIFICATIONS	
	Aluminum Substrate
Dry Film Thickness (nominal) ASTM D1005	0.75-0.85 mil
Gloss ASTM D523 @ 60°	8-80+
Pencil Hardness ASTM D3363	HB-H
Flexibility* T-bend, ASTM D4145	2 T-bend; No pick-off 4 T-bend; No cracking
Solvent Resistance ASTM D5402	50+ MEK double rubs
Reverse Impact ASTM D2794	1500 x metal thickness; No pick-off
Salt Spray Resistance ASTM B117, 1000 hrs. 5% salt fog @ 95°F	No face blistering; Few #6 blisters
Humidity Resistance ASTM D714, ASTM D2247, 1000 hrs. 100% relative humidity @ 95°F	None or few #8 blisters
Exterior Exposure 5 yrs. @ 45°, south Florida ASTM D2244 ASTM D4214	Max. 8 fade Max. 6 chalk

* T-bend results will vary with metal temper and gauge.
The T-bend specification will increase with metal hardness and thickness.

DURACRON WARRANTY INFORMATION

PPG offers a comprehensive warranty on DURACRON coil coatings. For complete warranty information and a copy of the DURACRON coil coatings warranty, please call PPG at **1-800-258-6398**.





PRODUCT DESCRIPTION

DURANAR SUNSTORM fluoropolymer extrusion coatings are two-coat systems consisting of a patented primer and a durable color coat containing mica pearlescent flakes. DURANAR SUNSTORM coatings provide a metalescent look without the use of aluminum flakes which require a clear topcoat. The coatings combine PPG proprietary resin and pigment technologies with 70% of the resin system being fluoropolymer base resins. DURANAR SUNSTORM coatings demonstrate proven performance on exterior aluminum surfaces, and are highly resistant to chalking, fading, chipping, and peeling when properly applied by an approved applicator. The coatings are also resistant to dirt collection and chemical staining. They meet AAMA 2605 specifications and provide exceptional durability and performance in exterior applications.

SYSTEM OVERVIEW

DURANAR SUNSTORM extrusion coatings offer outstanding performance and durability in a variety of exterior applications where a metallic or metalescent look is desired for aesthetic purposes. With over 20 years of exposure data backing its performance, this two-coat system provides a combination of value, durability, and brilliant appearance

in a wide range of colors ranging from white pearlescent to copper, silver, and gold. (A complete list of colors is available from your PPG coatings representative.) DURANAR SUNSTORM two-coat systems can be applied “wet-on-wet” with nominal coating thicknesses of 0.25 mil primer and 1.0 mil minimum topcoat.

COMMERCIAL USES

DURANAR SUNSTORM spray-applied extrusion coatings are formulated to provide exceptional performance against weathering in all environments. (Where added protection against industrial or seacoast influences such as corrosive chemicals, salt spray, etc. are required,

DURANAR XL coatings are recommended.) The two-coat DURANAR SUNSTORM coating is an excellent choice for use on pre-formed aluminum components such as storefronts, curtainwalls, windows, and louvers.

DURABILITY

DURANAR SUNSTORM coatings are chemically inert, providing outstanding resistance against color and gloss fade as well as environmental stress such as acid rain and ultraviolet attack. All pigments are tested for a minimum of ten years in south Florida prior to approval for

use in any DURANAR SUNSTORM coating system. Additionally, DURANAR SUNSTORM coatings are tested at exposure sites throughout the world in all types of climatic and industrial conditions to ensure the coatings’ performance and durability.

DURANAR and the PPG logo are registered trademarks and the PPG Certified Applicator Program logo is a service mark of PPG Industries, Inc. SUNSTORM is a trademark of PPG Industries, Inc.





DURANAR SUNSTORM SPECIFICATIONS	
Colors Available	A range of pearlescent colors
Dry Film Thickness ASTM D1400	0.25 ± 0.05 mil primer 1.0 mil min. color coat
Gloss ASTM D523 @ 60°	Low & medium gloss
Pencil Hardness ASTM D3363	F min.
Cross Hatch Adhesion 1/16" wet and dry	Excellent — No removal
Direct Impact 1/10" distortion	Excellent — No removal
Abrasion - Falling Sand ASTM D968	40 - 70 l/mil
Acid Resistance ASTM D1308 10% muriatic acid spot test	15 minutes — No attack
Alkali Resistance Mortar pat test 100% relative humidity @ 100°F	24 hours — No attack
Detergent Resistance 3% immersion @ 100°F	72 hours — No attack
Salt Spray Resistance ASTM B117, 4000 hrs. 5% NaCl @ 100°F	1/16" max. undercutting
Humidity Resistance ASTM D714, ASTM D2247, 4000 hrs. 100% relative humidity @ 100°F	Few #8 blisters max.
Exterior Exposure 10 yrs. @ 45°, south Florida ASTM D2244 ASTM D4214 ASTM B244 (Erosion)	Max. 5 fade Max. 8 chalk Max. 5% film loss

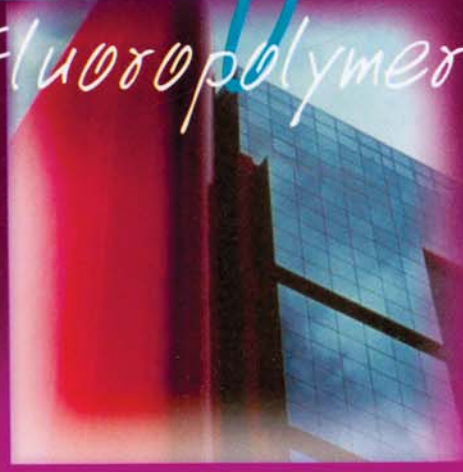
DURANAR SUNSTORM WARRANTY INFORMATION

PPG offers a comprehensive warranty on DURANAR SUNSTORM extrusion coatings. For complete warranty information and a copy of the DURANAR SUNSTORM extrusion coatings warranty, please call PPG at **1-800-258-6398**.



CORAFLON

Fluoropolymer coatings



CORAFLON®

FLUOROPOLYMER COATINGS

COLOR GUIDE FOR UNPARALLELED
STRENGTH, ENDURANCE AND BEAUTY



Ideascapes™
Glass • Coatings • Paint

CORAFYLON® Coatings (2-COAT SYSTEM)



20160 Oasis White



20247 Natural Wicker



80085 Brownstone



20080 Taupe



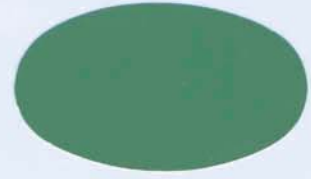
80088 M Bronze



50138 Woodbridge



51045 Willow Tree



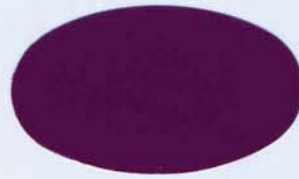
50093 Watercress



80095 Mocha Java



80096 Ashberry



80097 Cabernet



80098 Cosmic



70061 Cinnamon Spice



80099 Nutmeg



30283 Cornflower



30282 Deep Ocean Blue

CORAFYLON XL Coatings (3-COAT SYSTEM REQUIRING XL CLEAR)



60158XL Soleil



60159XL Sunflower



60088XL V-Yellow



60160XL Flax



50139XL Sage



50142XL Aloe



50140XL Lagoon



50141XL Calypso



70062XL Clay Pot



40266XL Salsa



40267XL Merlot



40273XL Mystic Red

CORAFYLON coatings give you more options...so you get the exact look you want.

CORAFYLON coatings chemically cross link to form a clear inert fluoropolymer film. Its unique formulation enables **CORAFYLON** coatings to attain a rich palette of vivid solid colors, metallics and special effects. From high gloss to soft satin sheens that help mask building imperfections, broad ranges of gloss levels are available.

CORAFLON Pearlescent Coatings (2-COAT SYSTEM)



90136 Silversmith



90186 Gray Mica



90301 Gray Velvet



90302 Charcoal



90087 Spun Gold



90423 Champagne



90267 A-Bronze



90287 Museum Copper



90325 Cream Affair



90259 Gold



90219 Dark Champagne



90320 Aged Copper

CORAFLON XL Metallic Coatings (3-COAT SYSTEM REQUIRING XL CLEAR)



90269XL Bright Silver



90176XL Cement Sparkle



90434XL Medium Metal



90435XL Dark Graphite



90436XL South Beach Red



90268XL Wynn Bronze



90437XL Cappuccino



90441XL Goldwatch



90438XL Silver Leaf



90439XL Dark Forest



90276XL Seafoam



90440XL Caribbean

CORAFLON Specialty Coatings (3-COAT SYSTEM: SOLID BASE COAT WITH PEARLESCENT CLEAR)



90180ZL Pure White Pearl



20176ZL Steel Wool Pearl



30130ZL Daring Indigo Pearl



91910ZL Black Silver Pearl



50143ZL Catalina Gold Pearl



80100ZL Gold Mist Pearl



40268ZL Copper Fire Pearl



40269ZL Chrystal Merlot Pearl

A Full-line of Quality Fluoropolymer Coatings from PPG

For a Wide Range of Applications...

PPG offers three versions of **Coraflon**® coatings. **Coraflon** products complement PPG's fluoropolymer offering with two coatings specifically designed for controlled factory application and a field-applied touch-up coating. **Coraflon** coatings meet AAMA 2605, AAMA 620 or AAMA 621 specifications, where applicable.

CORAFLOX MC Coil Coatings

Coraflon MC coil coatings are two- or three-coat thermosetting fluoropolymer systems designed for use over properly cleaned and pretreated aluminum or clad steel substrates. They are factory applied in a controlled environment. Use them on gas station buildings, pylons, canopies, building panels, roofs, doors, decks, signs, billboards, poles, truck trailers, exterior light fixtures, fences and other applications that call for a brilliant, low-maintenance finish.

CORAFLOX EX Extrusion Coatings

Coraflon EX extrusion coatings are two- or three-coat thermosetting fluoropolymer systems for use over properly cleaned and pretreated

aluminum substrates. They are designed for factory application in a controlled environment. **Coraflon** EX coatings offer a brilliant, low-maintenance finish, making them an ideal choice for doors, windows, sash extrusions, handrails, poles, exterior light fixtures, fences and many other applications.

CORAFLOX ADS Field-Applied Spray Coatings

The introduction of **Coraflon** ADS coatings (Air-Dry System) sparks a restoration design revolution. **Coraflon** ADS, based on PPG's proven technologies, is a long lasting field applied coating that you can trust. **Coraflon** ADS coatings are optimal for building restoration and other large surface applications, and are an excellent choice to restore weathered building panels and accents. **Coraflon** ADS coatings also feature low VOC (volatile organic compounds) so it can be used in most regions. Use the **Coraflon** ADS system on aluminum building panels, walls, roofs, doors, window frames, handrails, stairs and other structurally sound surfaces.

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DURANAR

Lasting Color

DURANAR®

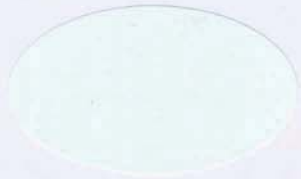
ARCHITECTURAL COATINGS

COIL & EXTRUSION

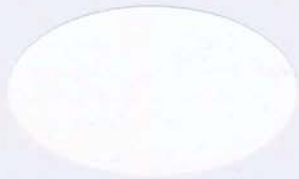
COLOR GUIDE



DURANAR® Coatings (2-COAT SYSTEM)



BONE WHITE **Classic**
UC43350/5MW86823



BRIGHT WHITE
UC55026/5MW86849



CANDLELIGHT BEIGE
UC96693/5MW86845



NATURAL WICKER
UC105747/5MI86860



MYSTIC BEIGE
UC105739/5MI86822



CARAMEL LATTE
UC105737/5MI86798



ADOBE
UC105740/5MN86841



FAIRVIEW TAUPE
UC105741/5MN86754



MALT
UC105738/5MI86783



PORTABELLO
UC105733/5MN86918



BUCKHEAD BROWN
UC105734/5MN86923



COCOA BEAN
UC105735/5MN86924



CLAYPOT
UC105746/5MR86782



CHIPOTLE
UC106668/5MR86840



MARRAKESH RED
UC106667XL*/3XMR86899P*



ROASTED RED PEPPER
UC102320XL*/3XMR86927*



DILL WEED
UC105744/5MG86755



ECO-GREEN
UC105755/5MG86919



GLADE GREEN
UC105745/5MG86770



URBAN MIST GREEN
UC106679/5MG86920



NEWPORT NEWS BLUE
UC105743/5ML86769



BAYVIEW BLUE
UC106660/5ML86929



BLUE THUNDER
UC106680/5ML86921P



BERMUDA BLUE
UC106661/5ML86922P



BUTTERSILK
UC106670/5MY86944



SESAME SEED
UC105742/5MY86898



ECLIPSE GRAY
UC106669/5MA86799

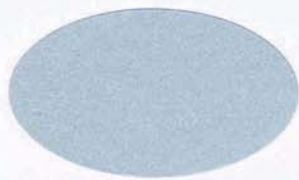


BLACK **Classic**
UC40577/5MB86928

UC Code = extrusion code number
5M/3XM Code = coil code number

* DURANAR XL Coatings (3-coat system) color requires XL clear coat due to pigmentation

DURANAR XL Coatings (3-COAT SYSTEM)



SILVER **Classic**
UC51131XL/3ZMA86386P



SILVER GRAY **Classic**
UC50958XL/3ZMA86715P



PEWTER **Classic**
UC51713XL/3ZMA86280P



MEDIUM GRAY **Classic**
UC51595XL/3ZMA86440P



METALLIC MIST
UC106703XL/3ZMA86980P



PLATINUM
UC106704XL/3ZMA86981P



STEEL-CITY SILVER
UC106705XL/3ZMA86982P



CHAMPAGNE GOLD **Classic**
UC51568XL/3ZMA82897P



WHITE ICE METALLIC
UC106706XL/3ZMA86983P



SILVER SHADOW
UC106707XL/3ZMA86984P



GRAPHITE GRAY
UC106708LB*/3ZMB86985P



CHOCOLATE BRONZE
UC106709XL/3ZMN86986P



VANILLA SAND
UC105757VL**/3ZMI86987P



FAWN METALLIC
UC106710XL/3ZMN86988P



AUTUMNWOOD METALLIC
UC106711LB*/3ZMN86989P



SUMMER SUEDE METALLIC
UC106712XL/3ZMN86990P



ICED CAPPUCCINO
UC106713XL/3ZMN86991P



MOCHA-CCINO
UC105758XL/3ZMN86992P



VINTAGE BRONZE
UC106714XL/3ZMN86993P



MINERAL BROWN METALLIC
UC106715XL/3ZMN86994P



EARTHEN GOLD
UC106716LB*/4ZMY86995B*



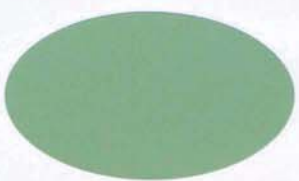
CINNAGOLD DUST
UC106717XL/3ZMR86996P



COPPER CANYON
UC106718XL/3ZMN86997P



BURLESQUE
UC106719XL/3ZMR86998P



SILVER SAGE METALLIC
UC106720XL/3ZMG86999P



SEA MIST GREEN
UC106721XL/3ZMG87000P



OXFORD BLUE METALLIC
UC106722LB*/3ZML87001P



MIDNIGHT BLUE ICE
UC106723LB*/3ZML87002P

UC Code = extrusion code number
3ZM/4ZM Code = coil code number

* DURANAR XLB Coatings (4-coat system) with barrier coat
** VL suffix = mica clear coat over a solid color coat

DURANAR Sunstorm™ Coatings (2-COAT SYSTEM)



SUNLIGHT SILVER
UC106681F/5VMA86954P



PLATINUM MICA
UC106682F/5VMA86955P



STERLING SILVER
UC106662F/5VMA86956P



RENAISSANCE SILVER
UC106663F/5VMA86957P



GALAXY SILVER
UC106683F/5VMA86958P



SATIN NICKEL
UC106684F/5VMA86959P



SILVERSTORM
UC106685F/5VMA86960P



COSMIC GRAY MICA
UC106686F/5VMA86961P



MANHATTAN BEIGE PEARL
UC106687F/5VM186962P



NATURAL SUEDE MICA
UC106666F/5VMA86963P



MOONDUST MICA
UC106688F/5VMA86964P



CASHMERE PEARL
UC106689F/5VMN86965P



SILVERSMITH **Classic**
UC70092F/5VMA86003P



CHAMPAGNE BRONZE **Classic**
UC70202F/5VMN82395P



HARVEST GOLD PEARL
UC106690F/5VMN86966P



ROMAN BRONZE MICA
UC106691F/5VMN86967P



DRIFTWOOD MICA
UC106692F/5VMN86968P



BISTRO BRONZE
UC106693F/5VMN86969P



DARK BRIAR MICA
UC106694F/5VMN86970P



CAFÉ NOIR PEARL
UC106695F/5VMN86971P



RUSSET PEARL
UC106696F/5VMR86972P



LIQUID COPPER MICA
UC106697F/5VMR86973P



LEXUS BRONZE
UC106698F/5VMN86974P



HAZELNUT MICA
UC106699F/5VMR86975P



PACIFIC SPRUCE MICA
UC106700F/5VMG86976P



FRESCO GREEN PEARL
UC106701F/5VMG86977P



SEASIDE BLUE PEARL
UC106702F/5VML86978P



BREAKWATER BLUE MICA
UC106665F/5VML86979P

d.

UC Code = extrusion code number
5VM Code = coil code number

The **DURANAR** color chips provided in our color guide are as close as possible to the **DURANAR** paint color, however color chip reproduction has limitations. Panels of the actual **DURANAR** finish are available upon request. The color guide represents the range of available colors, but custom color matches are available within the limits of durable color pigments.

Lasting Choices...

With the **DURANAR**® Coating Systems

Choose premium performance and lasting color from the wide array of **DURANAR** high performance finishes. Whatever your application, you'll get good looking, long lasting results. All **DURANAR** coatings contain fluoropolymer resin — chemically inert, to protect your building from the environmental stresses around it. **DURANAR** finishes resist dirt pickup, chalking, fading, and UV degradation. Exposed to salt spray, **DURANAR** coatings will not whiten or pit, and will not degrade when exposed to the alkali on a construction site. Mineral acids and detergents will not stain **DURANAR** finishes. Adhesion, film integrity and flexibility are excellent: the **DURANAR** film resists chipping, cracking, crazing, erosion, abrasion, and impact.

All **DURANAR** Coil and Extrusion Coating systems meet the industry's toughest performance requirements. This includes the following standards for:

Extrusion coatings

- AAMA 2605 *Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels*

Coil coatings

- AAMA 620 *Voluntary Specifications for High Performance Organic Coatings on Coil Coated Architectural Aluminum Substrates*
- AAMA 621 *Voluntary Specifications for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates*

Proven performance and durability are the reasons why **DURANAR** coil and extrusion coatings protect more architectural metal substrates than any other fluoropolymer formulations.

Another reason is PPG's nationwide network of PPG **DURANAR** coatings applicators and coaters. This select group of coil and extrusion applicators/coaters not only delivers the highest levels of product quality, but they also back their work with unequalled levels of customer service.

For pricing information on **DURANAR** coil and extrusion coatings, contact an authorized **DURANAR** coatings applicator/coater. A list is available from PPG or via the web @ www.ppgideascape.com.

The **DURANAR** Systems Include:

Duranar 2-Coat System: PPG primer and **DURANAR** color coat; for example UC 40577/5MB86928 Black. Add the XL advantage: for additional protection against abrasion and atmospheric contaminants, the clear "XL" fluoropolymer topcoat may be applied as an option over any **DURANAR** color.

Duranar XL 3-Coat System: PPG primer, **DURANAR** color coat and clear **DURANAR** XL top coat — mandatory for all metallics to provide complete chemical resistance against acids and alkaline materials; for example UC51131XL/3ZMA86386P Silver-Classic.

Duranar Sunstorm 2-Coat System: PPG primer and mica-containing **DURANAR** color coat; for example, UC70092F/5VMA86003P Silversmith-Classic.

Duranar XLB 4-Coat System: PPG primer, **DURANAR** barrier coat, **DURANAR** color coat containing metallic flakes, and clear Duranar XL topcoat; for example UC106708LB Graphite Gray.



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The appearance of **DURANAR** finishes may vary upon factory application due to differences in spray equipment, film thickness and baking conditions, which are beyond our control. Therefore, PPG strongly recommends final color approval of actual production line samples, not lab panels or color chips. Pearlescent and metallic flake colors are particularly application-dependent and must be verified with a production line sample including the **DURANAR XL** clear topcoat, as specified by PPG.

Limits for acceptable production variations are to be established between the approval source and applicator. For price information and applied costs, contact a PPG-authorized **DURANAR** applicator. Accurate pricing depends on the specific color, area to be coated, production volume, and application equipment.

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